

FIG. 1

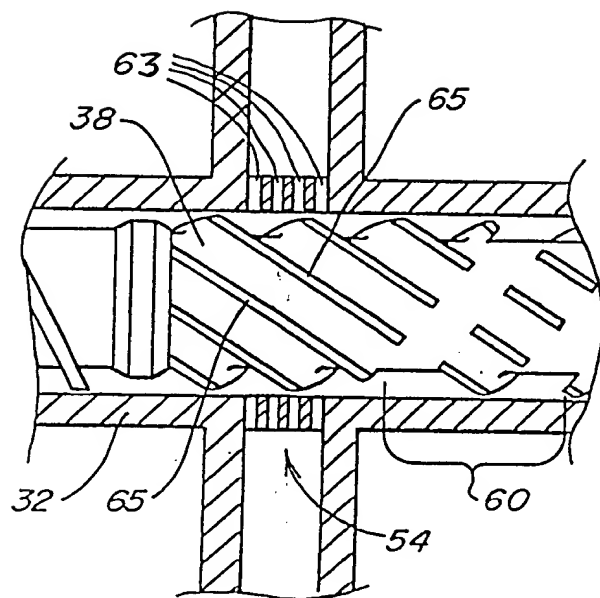


FIG. 1A

TOP SECRET

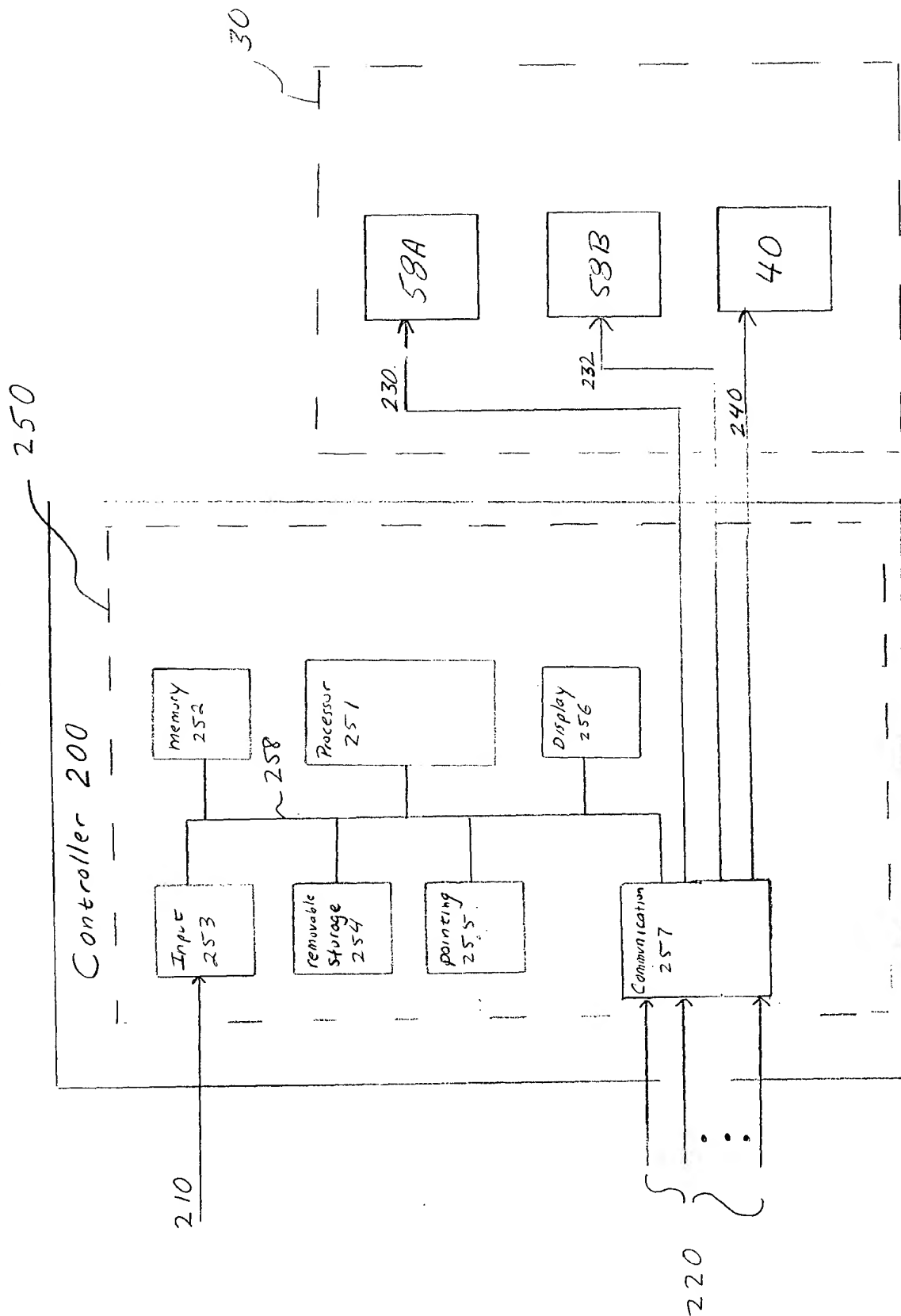


Fig. 2

330

310A

310B

300

Processing System	Polymer	Polymer Amount	Blowing Agent	Blowing Agent Amount (%)	Polymer Melt Pressure	Cell Size (microns)	Weight Reduction (%)
Engel	Nova 2282 PS		CO ₂	11.9	4000	10	19
Husky	Eastman 0.95IV PET		CO ₂	12.0	3000	40	30

Fig. 3

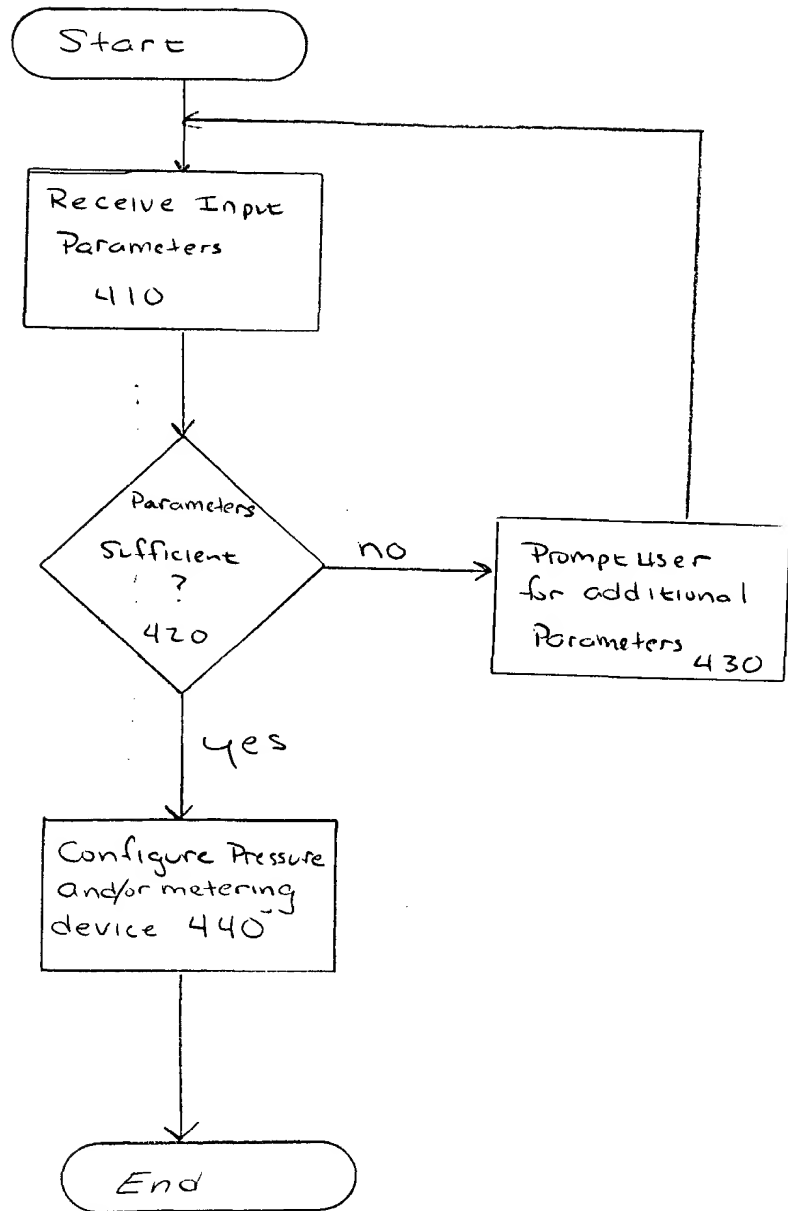
[illegible]

Fig. 4

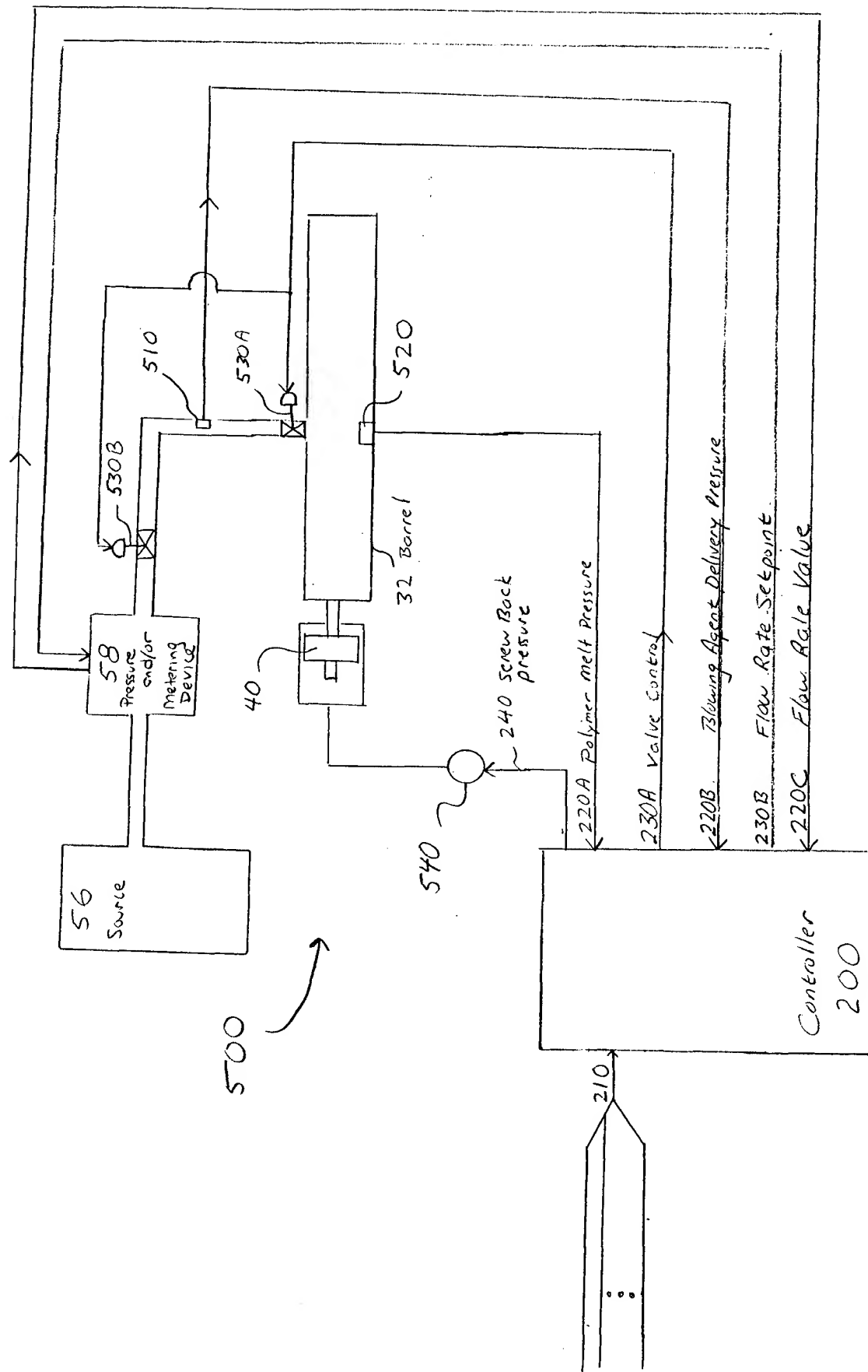


Fig. 5

09826603.040501

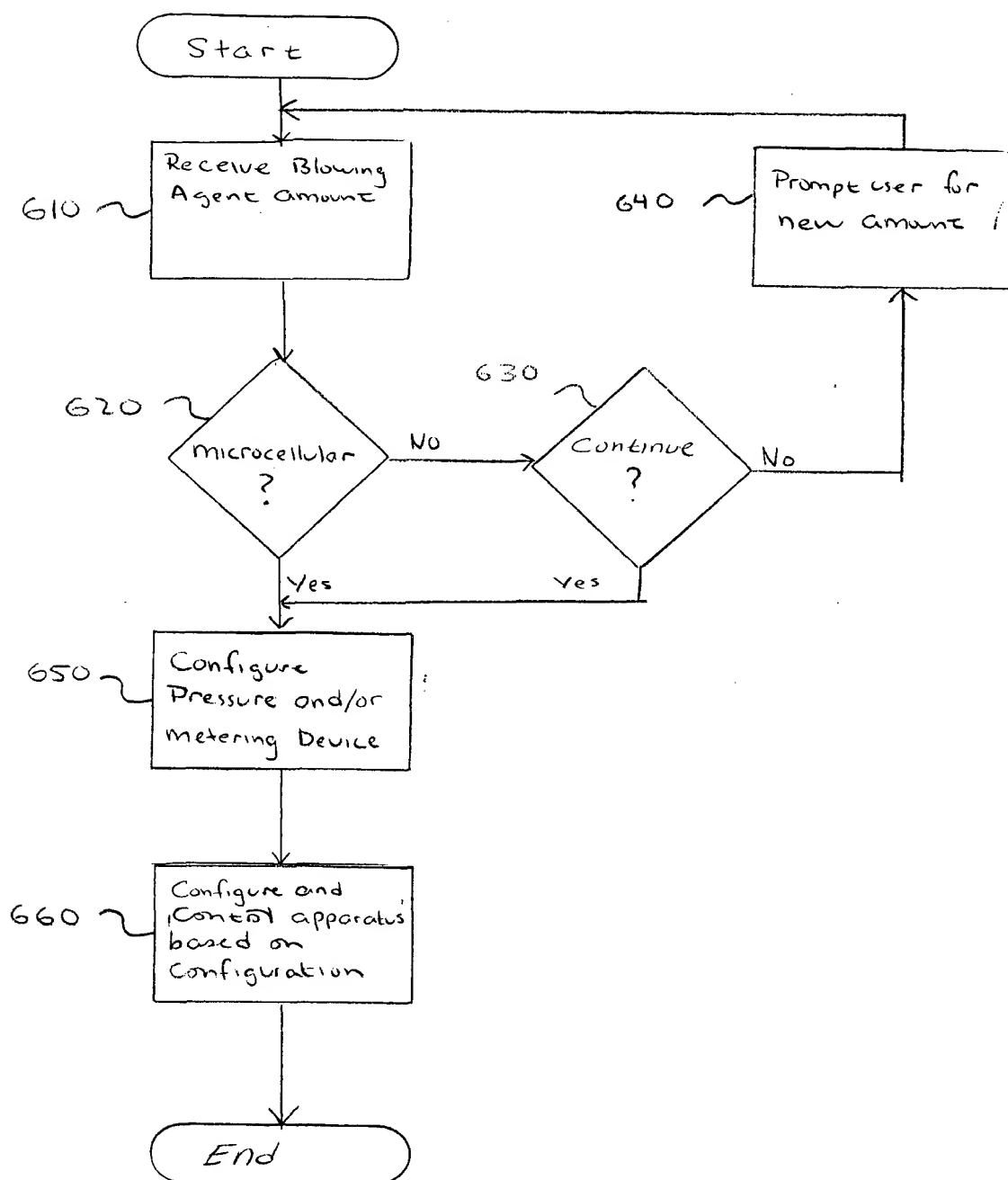


Fig. 6

0986603.040501

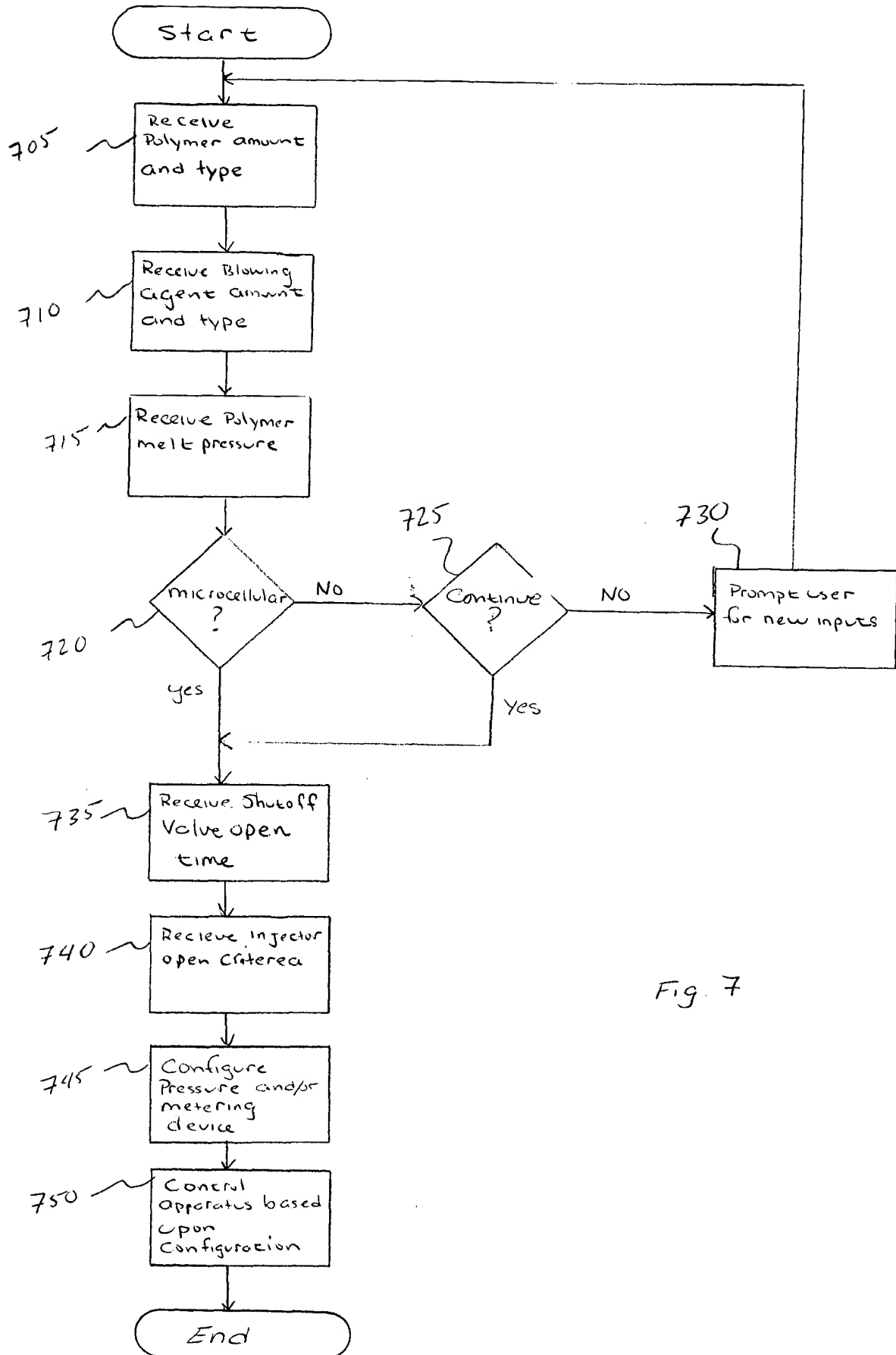


Fig. 7